



TWIN-LINE GRADE R - TYPE VD

For welding service, Compatible with Oxygen & Acetylene Gases. Meets ARPM IP-7 standard for Grade R welding hose.

Performance + Specs

Construction Tube EPDM Synthetic Rubber	Cover EPDM Synthetic Rubber
Reinforcement Spiral Synthetic Yarn	Temperature Range -40°F / -40°C ~ 120°F / 49°C
Design Factor 4:1	Packaging 500' reels
Coupling *(Ready 2 Go logo) - Coupled assemblies available.	Non Stock / Sizes For special production run minimum requirements, see Appendix D.

Branding

Continental ContiTech Twin-Line 1/4" Grade R Acetylene Only Std. Duty Max WP 200 PSI Meets ARPM IP-7 Made in USA

TWIN-LINE GRADE R - TYPE VD

Order Codes: 569-588

Product Numbers										
ID (in)	ID (mm)	OD (in)	OD (mm)	Length (ft)	Color	WP (PSI)	WP (MPa)	Weight (lbs/ft)	Weight (kg/m)	Part Number
3/16	4.80	0.44	11.20	500	Red/Green	200	1.38	0.14	0.210	20027120
1/4	6.40	0.53	13.50	500	Red/Green	200	1.38	0.18	0.270	20027170
5/16	7.94	0.59	15.00	500	Red/Green	200	1.38	0.23	0.340	20027203
3/8	9.53	0.66	16.80	500	Red/Green	200	1.38	0.26	0.390	20027224



MANSOUR GROUP

TWIN-LINE GRADE R READY **2** GO



Order Codes: 569-598

Product Numbers

ID (in)	ID (mm)	OD (in)	OD (mm)	Length (ft)	Color	Notes	WP (PSI)	WP (MPa)	Part Number
1/4	6.40	0.53	13.50	25	Red / Green	BB Style Fittings	200	1.38	20027151
				50	Red / Green	BB Style Fittings	200	1.38	20027152
				100	Red / Green	BB Style Fittings	200	1.38	20027153